## Handbook for Master of Science Course "Industrial Pharmacy" at the Faculty of Mathematics and Natural Sciences at the Heinrich-Heine-University Düsseldorf

#### Overview

The Master of Industrial Pharmacy is a world-leading program of study in all aspects of pharmaceutical sciences in an industrial environment.

Taking a transdisciplinary approach, the course utilizes a range of perspectives from diverse fields and integrates them with industry experiences, case studies, real-world projects and self-directed study, equipping graduates with an understanding of the state-ofthe-art concepts, basic and advanced scientific technologies to transform research into industrial practice. Work experience/industry practice is an important component of the course.

This course has been established to merge pharmaceutical and engineering sciences bringing high-level science into best practices. Graduates will be educated in a way that they will be able to develop and to produce innovative and better medicinal products and medical devices for future generations taking into account the demanding aspects of gender differences, patient-specific needs, poverty-related diseases and global pharmacoeconomics in ageing societies.

### **Career options**

The course prepares students to participate in a variety of emerging careers in pharmaceutical industry and related areas. Graduates may be employed for drug discovery, pharmaceutical development, production, quality control, quality assurance and management, regulatory affairs, plant and equipment managers in both pharmaceutical and chemical industry and equipment manufacturers. This course provides an additional level of expertise, targeting professionals who have the desire to ultimately lead teams and organizations at the chief scientific or chief executive level.

#### Entry and admission requirements

Applicants must have completed second state examination in pharmacy or a bachelor's degree in either pharmacy, pharmaceutics, biology, chemistry or engineering science with a focus on processing technologies, or an equivalent or higher qualification.

Details are provided in the "Zugangs- und Zulassungsordnung" (Entry and Admittance Regulation) on the Master of Science course 'Industrial Pharmacy". If academic qualifications are not within these fields, the applicant must provide evidence of prior learning and demonstrated capabilities which are equal to the requested qualifications.

As the admission to the master study course is limited to 40 students per year, an additional selection process and ranking by the grades of the previous study course may be needed.

#### International students

Visa requirements: To obtain a student visa to study in Germany, international students outside the European Union must enroll full time and on campus. Further information are available by the International Office at Heinrich Heine University.

### **Course duration and attendance**

This course is offered on a two-year, full-time basis.

### **Course structure**

Students must complete 120 credit points (cp) in total, comprising 44 credit points of mandatory core subjects ("C-courses"), at least 46 credit points of optional compulsory modules ("O-courses") and electives ("E-courses") and 30 credit points for the master thesis.

## Course program

The master program includes 5 mandatory courses for all students, 8 optional compulsory modules, 8 elective modules and the work on the master thesis. The set-up of the program enables pharmacists, natural scientists and engineers to catch up basic knowledge from the different areas and to focus on specific areas in the electives.

# Course completion compulsory modules ("C-courses")

MIP-CT Master thesis	30 cp
Total	44 cp
MIP-C05 Drug Regulatory Affairs <sup>1</sup>	10 ср
MIP-C04 Quality Management <sup>1</sup>	4 cp
MIP-C03 Quality Control <sup>2</sup>	10 cp
MIP-C02 Pharmaceutical Manufacturing <sup>2</sup>	10 ср
MIP-C01 Pharmaceutical Development <sup>1</sup>	10 cp

# Course completion optional compulsory modules ("O-courses")

Optional (O-courses)	min. 24 cp (out of 58 cp in total)
MIP-008 Statistics and DoE <sup>1</sup>	4 cp
MIP-007 Biopharmaceutics & Pharmacokinetics <sup>2</sup>	6 cp
MIP-006 Pharmaceutical Engineering <sup>1</sup>	8 cp
MIP-005 Pharmaceutical Biotechnology <sup>1</sup>	8 cp
MIP-004 Natural Products <sup>2</sup>	8 cp
MIP-003 Medicinal Chemistry <sup>2</sup>	8 cp
MIP-002 Drug Synthesis <sup>1</sup>	8 cp
MIP-001 Drug Discovery <sup>1</sup>	8 ср

# Course completion elective modules ("E-courses")

MIP-E01 Regulatory Framework <sup>1</sup>	4 cp
MIP-E02 Process and Plant Design <sup>1</sup>	4 cp
MIP-E03 Medical Devices <sup>2</sup>	2 ср
MIP-E04 Stability Testing <sup>2</sup>	8 cp
MIP-E05 Design and Supply of Clinical Studies <sup>2</sup>	2 ср
MIP-E06 Project Management <sup>1</sup>	4 ср
MIP-E07 Intellectual Properties <sup>1</sup>	2 ср
MIP-E08 International Pharma Business <sup>2</sup>	2 ср
MIP-E09 Continuous Manufacturing <sup>2</sup>	2 ср

Optional (sum of O- and E-courses)

min. 46 cp (out of 88 cp in total)

Total (C-, O-, E-courses and master thesis) min. 120 cp

<sup>1</sup>Offered every fall/winter semester

<sup>2</sup>Offered every spring/summer semester

The following example shows a typical full-time program for a graduated pharmacist.

Fall/Winter semester	
MIP-C01 Pharmaceutical Development	10 ср
MIP-001 Drug Discovery	8 cp
MIP-005 Pharmaceutical Biotechnology	8 cp
MIP-008 Statistics and DoE	4 cp
Total:	30 ср
Spring/Summer semester	
MIP-C02 Pharmaceutical Manufacturing	10 ср
MIP-C03 Quality Control	10 ср
MIP-E04 Stability Testing	8 cp
MIP-E05 Design and Supply of Clinical Studies	2 cp
Total:	30 ср
Year 2	
Fall/Winter semester	
MIP-C04 Quality Management	4 cp
MIP-C05 Drug Regulatory Affairs	10 ср
MIP-006 Pharmaceutical Engineering	8 cp
MIP-E06 Project Management	4 cp
MIP-E07 Intellectual Properties	2 cp
MIP-E08 International Pharma Business	2 cp
Total:	30 ср
Spring/Summer semester	
MIP-CT Master thesis	30 ср

The following example shows a typical full-time program for a graduated engineer.

Fall/Winter semester	
MIP-C01 Pharmaceutical Development	10 ср
MIP-001 Drug Discovery	8 cp
MIP-002 Drug Synthesis	8 cp
MIP-E01 Regulatory Framework	4 cp
Total:	30 ср
Spring/Summer semester	
MIP-C02 Pharmaceutical Manufacturing	10 cp
MIP-C03 Quality Control	10 cp
MIP-007 Biopharmaceutics & Pharmacokinetics	6 cp
MIP-E03 Medical Devices	2 cp
MIP-E05 Design and Supply of Clinical Studies	2 cp
Total:	30 ср
Year 2	
Fall/Winter semester	
MIP-C04 Quality Management	4 cp
MIP-C05 Drug Regulatory Affairs	10 ср
MIP-005 Pharmaceutical Biotechnology	8 cp
MIP-E02 Process and Plant Design	4 cp
MIP-E07 Intellectual Properties	2 cp
MIP-E09 Continuous Manufacturing	2 cp
Total:	30 ср
Spring/Summer semester	
MIP-CT Master thesis	30 ср
Overall:	<u>120 cp</u>

The following example shows a typical full-time program for a graduated chemist.

Fall/Winter semester	
MIP-C01 Pharmaceutical Development	10 ср
MIP-001 Drug Discovery	8 cp
MIP-005 Pharmaceutical Biotechnology	8 cp
MIP-E01 Regulatory Framework	4 cp
Total:	30 ср
Spring/Summer semester	
MIP-C02 Pharmaceutical Manufacturing	10 ср
MIP-C03 Quality Control	10 ср
MIP-003 Medicinal Chemistry	8 cp
MIP-E05 Design and Supply of Clinical Studies	2 cp
Total:	30 ср
Year 2	
Year 2 Fall/Winter semester	
	4 cp
Fall/Winter semester	4 ср 10 ср
Fall/Winter semester MIP-C04 Quality Management	•
Fall/Winter semester MIP-C04 Quality Management MIP-C05 Drug Regulatory Affairs	10 cp
Fall/Winter semester MIP-C04 Quality Management MIP-C05 Drug Regulatory Affairs MIP-O06 Pharmaceutical Engineering	10 cp 8 cp
<ul> <li>Fall/Winter semester</li> <li>MIP-C04 Quality Management</li> <li>MIP-C05 Drug Regulatory Affairs</li> <li>MIP-O06 Pharmaceutical Engineering</li> <li>MIP-E02 Process and Plant Design</li> </ul>	10 cp 8 cp 4 cp
<ul> <li>Fall/Winter semester</li> <li>MIP-C04 Quality Management</li> <li>MIP-C05 Drug Regulatory Affairs</li> <li>MIP-006 Pharmaceutical Engineering</li> <li>MIP-E02 Process and Plant Design</li> <li>MIP-E07 Intellectual Properties</li> </ul>	10 cp 8 cp 4 cp 2 cp
Fall/Winter semester MIP-C04 Quality Management MIP-C05 Drug Regulatory Affairs MIP-O06 Pharmaceutical Engineering MIP-E02 Process and Plant Design MIP-E07 Intellectual Properties MIP-E08 International Pharma Business	10 cp 8 cp 4 cp 2 cp 2 cp
Fall/Winter semester MIP-C04 Quality Management MIP-C05 Drug Regulatory Affairs MIP-006 Pharmaceutical Engineering MIP-E02 Process and Plant Design MIP-E07 Intellectual Properties MIP-E08 International Pharma Business Total:	10 cp 8 cp 4 cp 2 cp 2 cp

The following example shows a typical full-time program for a graduated biologist.

Fall/Winter semester	
MIP-C01 Pharmaceutical Development	10 ср
MIP-001 Drug Discovery	8 cp
MIP-002 Drug Synthesis	8 cp
MIP-E01 Regulatory Framework	4 cp
Total:	30 cp
Spring/Summer semester	
MIP-C02 Pharmaceutical Manufacturing	10 ср
MIP-C03 Quality Control	10 ср
MIP-004 Natural Products	8 cp
MIP-E05 Design and Supply of Clinical Studies	2 cp
Total:	30 cp
Year 2	
Fall/Winter semester	
MIP-C04 Quality Management	4 cp
MIP-C05 Drug Regulatory Affairs	10 ср
MIP-005 Pharmaceutical Biotechnology	8 cp
MIP-008 Statistics and DoE	4 cp
MIP-E06 Project Management	4 cp
Total:	30 cp
Spring/Summer semester	
MIP-CT Master thesis	30 cp
Overall:	<u>120 cp</u>

MIP-C01	Pharmaceutical Development	Credit points: 10
(winter) Person-in-charge	Prof. Dr. Jörg Breitkreutz	
Lecturers	Prof. Dr. J. Breitkreutz, Prof. A. Seidlitz, JProf. Dr. M. Hacker, Dr. S. Braun (all HHU), various industrial lecturers, e.g. Dr. A. Dischinger (Roche), Dr. M. Bultmann (AbbVie), Dr. H.J. Hamann, Dr. V. Pounti (NextPharma), Dr. W. Hoheisel (Invite), Dr. K. Bart- scher (NextPharma), Dr. S. Page (Roche), Dr. S. Dr. G. Hebbink (DFE Pharma), Dr. C. Mühlenfeld (Ashland), Dr. Hofmann (Evo- nik)	
Assignment	M.Sc. Industrial Pharmacy Compulsory course	
Components	Lecture: 2 SWS Seminar: 2 SWS Exercise: 4 SpS	
Work load	300 h, thereof 105 h presence and 195 h individual study	
Language	English	
Requirements		
Learning targets	<ul> <li>Fundamental understanding of material properties</li> <li>General knowledge of APIs and function of excipients</li> <li>Knowledge of industrial development strategies</li> <li>Establishment of a Target product profile (TPP)</li> <li>Practical development of solids, liquids, semi-solids, parenterals</li> <li>Knowledge of practical solutions for special populations: paediatric, geriatric and veterinary patients</li> </ul>	
Contents	<ul> <li>Physicochemical characterization of APIs: particle size, solubility, intrinsic dissolution, analytical characterization</li> <li>Particle engineering, milling, amorphisation</li> <li>Function of pharmaceutical excipients: preservatives, antioxidants, co-solvents, detergents etc.</li> <li>Drug dosage forms: powders, granules, tablets, capsules, liquids, injections, infusions, ointments, eye and nose drops etc.</li> <li>Characterisation of drug dosage forms</li> <li>Packaging requirements, materials, methods</li> <li>Quality by design (QbD) concept, critical quality attributes (CQAs), critical process parameters (CPPs)</li> <li>Contemporary work: QTTP set-up (group of 2 students)</li> </ul>	
Examination	<ul><li>a) Oral presentation on specific drug project (20%)</li><li>b) Written examination at the end of the semester (80%)</li></ul>	
Literature	<ul> <li>A. Fhar "Voigt's Pharmaceutical Technology" (2018), Wiley, Aulton, Taylor "Aulton's Pharmaceutics", 5<sup>th</sup> ed. (2018), Elsevier (both @HHU available online)</li> <li>Florence, Siepmann "Modern Pharmaceutics Vol. 1 &amp; 2", 5<sup>th</sup> ed. (2009), Informa Healthcare</li> <li>Mahler, Borchard, Luessen "Protein Pharmaceuticals: Formula- tion, Analytics and Delivery", 1<sup>st</sup> ed. (2010), Editio Cantor Verlag Qiu, Chen, Zhang, Yu, Mantri "Developing solid oral dosage forms", 2<sup>nd</sup> ed. (2017), Academic Press</li> </ul>	

MIP-C02	Pharmaceutical Manufacturing	Credit points: 10
(summer) Person-in-charge	Prof. Dr. Peter Kleinebudde	
r erson-m-enarge		
Lecturers	Prof. Dr. P. Kleinebudde Various industrial lecturers, e.g. Dr. C. Bothe, Dr. C. Graneis, Dr. A. Hertrampf, Dr. S. Holzschuh, Dr. K. Hückstädt, Dr. M. Krumme, Dr. V. Pauli, Dr. O. Reer, Dr. F. Röder, Dr. B. Roessler, Dr. T. Struller, Dr. D. Wothe, Dr. F. Wetterich	
Assignment	M.Sc. Industrial Pharmacy Compulsory course	
Components	Lecture: 2 SWS Seminar: 2 SWS Exercise: 4 SpS	
Work load	300 h, thereof 120 h presence and 180 h individual study	
Language	English	
Requirements	Successful completed module MIP-C01 (10 CP) for participation in the course MIP-C02 and examination MIP-C02.	
Learning targets	<ul> <li>Basic understanding of unit operations</li> <li>Overview about common pharmaceutical manufacturing techniques</li> <li>Hands on experience in the production of different dosage forms</li> <li>Understanding of differences between batch and continuous manufacturing</li> <li>Knowledge about documentation during manufacturing and packaging</li> </ul>	
Contents	<ul> <li>Principles of batch and continuous manufacturing</li> <li>Focus on solid dosage forms: granules, pellets, different types of tablets, capsules</li> <li>Preparation of water with pharmaceutical quality</li> <li>Liquid and semisolid forms: solutions, emulsions, suspensions, ointments, creams, gels</li> <li>Sterile product manufacturing, zone concepts</li> <li>Packaging and labeling</li> <li>Cleaning validation, data integrity, deviations, change control</li> <li>Safety</li> <li>Lean manufacturing, operational excellence</li> <li>Manufacturing of APIs, crystallization, filtration</li> </ul>	
Examination Literature	<ul> <li>a) Oral examination on project progress (20 %)</li> <li>b) Written tasks (20 %)</li> <li>c) Written examination at the end of the semester (60 %)</li> <li>Fahr, Voigt "Voigt's Pharmaceutical Technology (2018) Wiley</li> <li>Florence, Siepmann "Modern Pharmaceutics Vol. 1 &amp; 2", 5<sup>th</sup> ed.</li> <li>(2009), Informa Healthcare</li> <li>Kleinebudde, Khinast, Rantanen "Continuous Manufacturing of Pharmaceuticals" 1<sup>st</sup> ed. (2017), Wiley</li> </ul>	

MIP-C03	Quality Control	Credit
(summer)		points: 10
Person-in- charge	Prof. Dr. Holger Stark	
Lecturers	Prof. Dr. H. Stark, various industry lecturers, e.g. Dr. T. Lauterbach (formerly UCB), Dr. R. Bollig (Neuraxpharm), Dr. R. Simmering (Henkel)	
Assignment	M.Sc. Industrial Pharmacy Compulsory course	
Components	Lecture: 3 SWS Seminar: 2 SWS Exercise: 3 SpS	
Work load	300 h, thereof 101.25 h presence and 198.75 h individual study	
Language	English	
Requirements		
Learning tar- gets	Possibilities and limitations of modern analytical methods with focus on instrumental analytics, Evaluation and optimization of results Regulation in quality control	
Contents	ISO 9001, ISO/IEC 17025, ISO 15189 Methods and techniques in instrumental analytics Probe sampling Analysis preparation Measurements Trouble shouting	
Examination	<ul> <li>a) Oral and written seminar work-out (30 %)</li> <li>b) Written examination at the end of the module (70 %)</li> </ul>	
Literature	EMA - Human medicines: regulatory information (www.ema.europa.eu/ema/index.jsp?curl=pages/regulation/land- ing/human_medicines_regulatory.jsp∣=) European Pharmacopoeia (www.edqm.eu/en/european-pharmaco- poeia-9th-edition) USP (www.usp.org/global-health/quality-assurance-medical-prod- ucts) WHO (apps.who.int/medicinedocs/en/d/Jh1813e/) Prichard, Barwick "Quality Assurance in Analytical Chemistry" (2007), Wiley	

MIP-C04 (winter)	Quality Management	Credit points: 4
Person-in-charge	Prof. Dr. Jörg Breitkreutz	
Lecturers	Prof. Dr. J. Breitkreutz, Dr. T. Knaab, Dr. S. Braun (all HHU), Dr. R. Bollig (Neuraxpharm)	
Assignment	M.Sc. Industrial Pharmacy Compulsory course	
Components	Lecture: Seminar: 4 SWS Exercise:	
Work load	120 h, thereof 45 h presence and 75 h individual study	
Language	English	
Requirements	Successfully completed module MIP-C01 for participation in the course and the examination of MIP-C04.	
Learning targets	How to establish and maintain a Quality Management System (QMS) Plant Master File (PMF) Master Plans: Validation Plan, Hygienic Master Plan etc. Standard Operating Procedures (SOPs) Manufacturing and Packaging Instructions Change Control	
Contents	ICH Q10 Quality assurance and Quality control Structure of QMS Data documentation and management Content and structure of PMF Structure and writing of SOPs Structure and writing of Manufacturing and Packaging Instructions Strategies for change control Continuous lifecycle improvement Batch control vs. process-analytical technologies Quality metrics Individual project on writing a quality document	
Examination	<ul><li>a) Written quality documents and oral seminar work-out (30%)</li><li>b) Written examination at the end of the semester (70%)</li></ul>	
Literature	FDA Guidance for industry "Q10 Pharmaceutical quality system" WHO "Quality assurance of pharmaceuticals" EMA guidelines (available by internet)	

MIP-C05 (winter)	Drug Regulatory Affairs	Credit points: 10
Person-in-charge	Prof. Dr. Jörg Breitkreutz	
Lecturers	Prof. Dr. J. Breitkreutz, Dr. T. Knaab (both HHU), various indus- trial lecturers, e.g. Dr. A. Baumann (NextPharma), Dr. E. Yildir (tesaLabtec)	
Assignment	M.Sc. Industrial Pharmacy Compulsory course	
Components	Lecture: 2 SWS Seminar: 2 SWS Exercise: 4 SpS	
Work load	300 h, thereof 105 h presence and 195 h individual study	
Language	English	
Requirements	Successfully completed module MIP-C01 (10 CP) for participation in the course MIP-C05 and examination MIP-C05. Knowledge of regulatory framework preferred	
Learning targets	Tasks of drug regulatory affairs manager Forming a registration strategy Knowledge about and writing of required documents Dossier for Marketing Authorization (MA)	
Contents	Definition and responsibilities of drug regulatory affairs Global authorization of medicines Common Technical Documents (CTD) INDs and NDAs Modules for marketing authorizations Writing Paediatric Investigation Plans (PIPs) Writing Investigational Medicinal Product Dossier (IMPD) Writing Investigator Brochure (IB) Marketing Authorization (MA) strategies MA structure, writing and submission Pharmacovigilance Individual project on writing a regulatory document	
Examination	a) Written regulatory document (40%) b) Written examination at the end of the semester (60%)	
Literature	ICH, EMA and FDA guidelines (available by internet)	

MIP-CT (all time)	Master Thesis	Credit points: 30
Person-in-charge	Head of audit committee	
Examiners	Prof. Dr. J. Breitkreutz, Prof. Dr. H. Gohlke, JProf. Dr. M. Hacker, Kalscheuer, Prof. Dr. M. Kassack, Prof. Dr. Dr. h.c. P. Kleine- budde, Prof. Dr. T. Kurz, Prof. Dr. C. Passreiter, Prof. Dr. A. Seidlitz, Prof. Dr. Dr. h.c. H. Stark, Prof. Dr. N. Teusch	
Assignment	M.Sc. Industrial Pharmacy Compulsory course	
Components	Lecture: Seminar: Exercise: 35 SpS	
Work load	900 h, thereof 600 h presence max. 780 h at the host institution for experimental work of the master thesis	
Language	English	
Requirements	At least 75 credit points from previous MIP courses	
Learning targets	Independent scientific work under guidance of an experienced host. Scientific presentation of accomplishments in a written (thesis) and in an oral form (defense).	
Contents	Good scientific practice Literature research, design of experiments, rational scientific in- vestigations, data evaluation and treatment Preparation of scientific reports in written and oral form	
Examination	<ul> <li>a) Written thesis, evaluation by 2 reviewers (75 %)</li> <li>b) Oral defense, evaluation by 3 reviewers, max. 30 min incl. 15 min presentation (25 %)</li> </ul>	
Literature	No specific literature, may vary depending on the chosen topic.	

MIP-O01 (winter)	Drug Discovery: Target and Hit Identification	Credit points: 8
Person-in-charge	Prof. Dr. Matthias Kassack	
Lecturers	Prof. Dr. M. Kassack, Dr. S. Brands, Dr. A. Hamacher, Prof. Dr. H. Gohlke (all HHU), Dr. T. Lauterbach (formerly UCB),Prof. Dr. B. Riedl (Bayer), Dr. HG. Lerchen (Vincerx)	
Assignment	M.Sc. Industrial Pharmacy Optional compulsory course	
Components	Lecture: 1 SWS Seminar: 1 SWS Exercise: 4 SpS	
Work load	240 h, thereof 82,5 h presence and 157,5 h individual study	
Language	English	
Requirements		
Learning targets	Understanding the drug discovery process Knowledge of drug targets, their structure and function Understanding the process of identification of novel drug targets Knowledge of definition and identification of "hits" for drug targets	
Contents	Drug discovery: definitions and objectives. Classes of drug targets. Structure, function and biochemistry of drug targets. Identification and validation of novel drug targets. Ligands of drug targets: properties and characterization. Strategies for hit identification. Methods of biological screening: evaluation of the pharmaco- logical activity of compounds.	
Examination	<ul> <li>a) Written examination (70%)</li> <li>b) Oral seminar work-out (written version, presentation and discussion) (30%)</li> </ul>	
Literature	Wermuth, Aldous, Raboisson, Rognan, "The Practice of Medicinal Chemistry", 4 <sup>th</sup> ed. (2015), Academic Press	

MIP-002 (winter)	Drug Synthesis	Credit points: 8
Person-in-charge	Prof. Dr. Thomas Kurz	
Lecturers	Prof. Dr. T. Kurz, Dr. L. Alves-Avelar (both HHU), Prof. Dr. M. Pein-Hackelbusch (TH OWL), Dr. T. Lauterbach (formerly UCB), Dr. B. Riedl (Bayer) Dr. HG. Lerchen (Vincerx), Dr. L. Spanier (Aesica)	
Assignment	M.Sc. Industrial Pharmacy Optional compulsory course	
Components	Lecture: 1 SWS Seminar: 1 SWS Exercise: 4 SpS	
Work load	240 h, thereof 82,5 h presence and 157,5 h individual study	
Language	English	
Requirements		
Learning targets	Principles of drug and API synthesis Understanding of reaction mechanism Knowledge of synthetic strageties, implementation and analysis	
Contents	Synthesis and applications of heterocycles, prodrugs, bio- isosteres, antibody-drug conjugates, fluorine-containing groups Protecting groups and functional group activation Selected reaction mechanism and name reactions Retrosynthetic analysis Stereochemistry and its role in drug synthesis API Synthesis (upscaling, identification of critical steps of the syn- thetic process, development of synthetic and analytical methods for intermediates and the final API, preparation of API salts)	
Examination	<ul> <li>a) Oral seminar work-out (written version, presentation and discussion (25%)</li> <li>b) Written examination (75%)</li> </ul>	
Literature	Johnson, Li "The Art of drug synthesis", Wiley, ISBN: 978-0-471- 75215-8 Joules, Mills "Heterocyclic Chemistry", 5 <sup>th</sup> ed. Wiley, ISBN: 978-1-405-13300-5 Brown "Bioisosteres in Medicinal Chemistry", 2012, Wiley, ISBN: 978-3-527-33015-7, Vol 54	

MIP-O03	Medicinal Chemistry:	Credit
(summer)	From Hit to Clinical Candidate	points: 8
Person-in-charge	Prof. Dr. Holger Gohlke	
Lecturers	Prof. Dr. H. Gohlke, Prof. Dr. M. Kassack, Prof. Dr. T. Kurz, Prof. Dr. Dr. hc Holger. Stark (all HHU)	
Assignment	M.Sc. Industrial Pharmacy Optional compulsory course	
Components	Lecture: 1 SWS Seminar: 1 SWS Exercise: 4 SpS	
Work load	240 h, thereof 82,5 h presence and 157,5 h individual study	
Language	English	
Requirements / Note	Successfully completed module MIP-O01 for participation in the course and examination of MIP-O03.	
	30 seats are offered per year	
Learning targets	Understanding structure-activity relationships and application to API development Scope and limitations of methods in computer-aided drug design Understanding pharmacokinetic properties and application of prin- ciples in API development	
Contents	Molecular interactions: What constitutes binding of small molecule ligands to macromolecular receptors Molecular variations to influence structure-activity relationships (including bioisosteric replacements, ring and group variations) Compound properties aside from affinity Computer-aided drug design: structure- and ligand-based (includ- ing target modeling, molecular docking, molecular similarity, affin- ity prediction, QSAR models) Physiological aspects of pharmacokinetic properties Biotransformations and drug transport Strategies for improving bioavailability	
Examination	<ul><li>a) Written or oral examination at the end of the semester (70%)</li><li>b) Oral presentation during the seminar (30%)</li></ul>	
Literature	Wermuth, Aldous, Raboisson, Rognan, "The Practice of Medicinal Chemistry", 4 <sup>th</sup> ed. (2015), Academic Press Klebe, "Drug Design: Methodology, Concepts, and Mode-of-Ac- tion", 1 <sup>st</sup> ed. (2013), Springer-Verlag Gohlke, "Protein-Ligand Interactions", 1 <sup>st</sup> ed. (2012), Wiley	

MIP-O04	Natural Products	Credit
(summer)		points: 8
Person-in-charge	Prof. Dr. Nicole Teusch	
Lecturers	Prof. Dr. N. Teusch Prof. Dr. M. Popp (Bionorica SE) Dr. T. Henkel (Axxam GmbH) Dr. D. Bredenbröker (Dr. Willmar Schwabe GmbH & Co.KG) Dr. M. Wiedmann (Vincerx Pharma GmbH) Dr. O. Kelber (Bayer Consumer Health)	
Assignment	M.Sc. Industrial Pharmacy Optional compulsory course	
Components	Lecture: 1 SWS Seminar: 1 SWS Exercise: 4 SpS	
Work load	240 h, thereof 82,5 h presence and 157,5 h individual study	
Language	English	
Requirements	Successfully completed module MIP-C01 and O01 for participa- tion in the course and examination of MIP-O04.	
Learning targets	Strategies for drug discovery from nature Biosynthesis of major groups of natural products in plants, micro- organisms and animals Principles of detection, separation and structure elucidation of nat- ural products Role of plant derived drugs in modern phytotherapy	
Contents	Drug discovery from plants, microbes and animals anticancer drugs, antibiotics molecular targets and modes of action isolation of active compounds from complex extracts spectroscopic structure elucidation traditional therapy and modern phytotherapy biosynthesis of natural products	
Examination	<ul> <li>a) Oral presentation (20%)</li> <li>b) Protocols / Performance in practical course (10%)</li> <li>c) Written examination (70%)</li> </ul>	
Literature	Paul M. Dewick, "Medicinal Natural Products", Wiley & Sons, ebook, 2011	

MIP-005 (winter)	Pharmaceutical Biotechnology	Credit points: 8
Person-in-charge	Prof. Dr. R. Kalscheuer	
Lecturers	Prof. Dr. R. Kalscheuer	
Assignment	M.Sc. Industrial Pharmacy Optional compulsory course	
Components	Lecture: 1 SWS Seminar: 1 SWS Exercise: 4 SpS	
Work load	240 h, thereof 82.5 h presence and 157.5 h individual study	
Language	English	
Requirements / Note	 9 seats are offered per year	
Learning targets	<ul> <li>Broad overview over techniques involved in production of recombinant pharmaceuticals</li> <li>Knowledge of basic principles of biopharmaceuticals (vaccines, monoclonal antibodies, engineered T-cells)</li> <li>Knowledge of and practical application of principles in antibacterial drug discovery</li> <li>Knowledge of and practical application of principles of molecular approaches in target identification and validation</li> </ul>	
Contents	<ul> <li>Generation of engineered hosts for recombinant drug production</li> <li>High-throughput assays for antibacterial drug discovery</li> <li>Reporter systems for mode-of-action studies</li> <li>Molecular approaches in target identification</li> <li>Resistance mechanisms</li> <li>Cell culture techniques</li> <li>Monoclonal antibody production and purification</li> </ul> Exercise: 2 weeks during lecture-free time	
Examination	<ul> <li>a) Oral examination (80%)</li> <li>b) Written scientific documentation and evaluation of experiments (20%)</li> </ul>	
Literature	Crommelin, Sindelar, Meibohm: "Pharmaceutical Biotechnology. Fundamentals and Applications". 3 <sup>rd</sup> ed. (2007), Springer	

MIP-O06	Pharmaceutical Engineering	Credit
(winter)		points: 8
Person-in-charge	Prof. Dr. Peter Kleinebudde	
Lecturers	Prof. Dr. Dr. h.c. Peter. Kleinebudde (HHU), Dr. Julian Quodbach (Utrecht University), Sebastian Pohl, A. Altmeyer (L.B. Bohle), Dr. H. Gieseler (Gilyos), Dr. Butt (Retsch), Dr. Dohrn (Abbvie), Dr. C H. Coulon (Invite), C. Nüboldt, Dr. R Sivanesapillai, Dr. R. Sibanc, Dr. John Maggioni (all Bayer)	
Assignment	M.Sc. Industrial Pharmacy Optional compulsory course	
Components	Lecture: 2 SWS Seminar: 3 SWS Exercise: 2 SpS	
Work load	240 h, thereof 86.25 h presence and 153.75 h individual study	
Language	English	
Requirements	Successfull completed module MIP-C02 (10 CP) for participation in the course MIP-O06 and examination MIP-O06.	
Learning targets	<ul> <li>Basic understanding of engineering principles in pharmaceutical production</li> <li>Fundamental understanding of unit operations</li> <li>Knowledge of possible options in pharmaceutical process control</li> <li>Hands on experience in evaluating and understanding different process steps</li> </ul>	
Contents	<ul> <li>Process design</li> <li>Scale-up principles</li> <li>Integrated theoretical and practical learning in continuous manufacturing principles: case study solid dosage forms <ul> <li>Feeders: principles, process variables, feed factors, refill</li> <li>Blender: fundamentals of powder mixing, mass hold up, residence time distributions, feeder-blender pairing, critical blender variables</li> <li>Roll compaction: types, process control, critical variables</li> <li>Dry granulation: types, process control, critical variables</li> <li>Tableting: compaction equipment, compaction equations</li> <li>Material characterization: flowability, compressibility, compactability, tabletability, surface charge, wettability</li> <li>Process Analytical Technologies (PAT): process data, spectroscopic techniques, other probes, data treatment</li> <li>Pharmaceutical process control: feed forward and feed backward controllers, design and evaluation of control systems, real-time monitoring, integration of unit operations, flowsheet modeling, implementation of control system and closed-loop operation</li> </ul> </li> </ul>	
Examination	a) Successful participation in exercises (40%)	
Literature	<ul> <li>b) Written examination at the end of the module (60%)</li> <li>Hickey, Ganderton "Pharmaceutical Process Engineering" 2<sup>nd</sup> ed. (2010), Informa</li> <li>Kleinebudde, Khinast, Rantanen "Continuous Manufacturing of Pharmaceuticals" 1<sup>st</sup> ed. (2017), Wiley</li> <li>Singh, Juan: "Process Systems Engineering for Pharmaceutical Manufacturing" (2018), Elsevier</li> </ul>	

MIP-007 (summer)	Biopharmaceutics & Pharmacokinetics	Credit points: 6
Person-in-charge	Prof. Dr. Anne Seidlitz	
Lecturers	Prof. Dr. A. Seidlitz (HHU), Dr. M. Herbig (RaDes), Dr. S. Willmann (Bayer)	
Assignment	M.Sc. Industrial Pharmacy Optional compulsory course	
Components	Lecture: Seminar: Biopharmaceutics & Pharmacokinetics 2 SWS Exercise: Biopharmaceutics & Pharmacokinetics 3 SpS	
Work load	180 h, thereof 67.5 h presence and 112.5 h individual study	
Language	English	
Requirements		
Learning targets	<ul> <li>Fundamental and applied knowledge on Pharmacokinetics (PK) and drug dissolution methods</li> <li>Advanced PK modelling and profiling</li> <li>Knowledge how to improve drug performance</li> </ul>	
Contents	<ul> <li>Mathematical PK modelling and profiling</li> <li>Drug dissolution methods</li> <li>Mechanisms of drug absorption and excretion</li> <li>Drug administration sites and permeation pathways</li> <li>In-vitro permeation models</li> <li>PK/PD (pharmacokinetics/pharmacodynamics) modelling</li> <li>Physiology based PK modelling (PBPK)</li> <li>Patient-specific PK profiling</li> <li>Dose optimization</li> <li>Bioavailability (BA), relative BA</li> <li>Bioequivalence (BE), data evaluation</li> <li>Design and evaluation of BA and BE studies</li> </ul>	
Examination	<ul> <li>a) Written examination at the end of the semester (80%)</li> <li>b) Excercises (20%)</li> </ul>	
Literature	Skriptum Schmidt, Derendorf "Applied Pharmacometrics", ebook (2014), aapspress / Springer	

MIP-008 (winter)	Statistics and DoE	Credit points: 4
Person-in-charge	Prof. Dr. Peter Kleinebudde	
Lecturers	Prof. Dr. Dr. h.c. P. Kleinebudde, S. Klinken (both HHU)	
Assignment	M.Sc. Industrial Pharmacy Optional compulsory course	
Components	Lecture: SWS Seminar: 2 SWS Exercise: 2 SpS	
Work load	120 h, thereof 52.5 h presence and 67.5 h individual study	
Language	English	
Requirements		
Learning targets	<ul> <li>Understanding of basic statistical principles and of properties of experimental designs</li> <li>Competence to design and evaluate experiments</li> <li>Basic understanding of multivariate data analysis</li> <li>Hands on experience with open access software and proprietary software</li> </ul>	
Contents	<ul> <li>Samples and populations</li> <li>Statistical hypothesis testing and confidence intervals</li> <li>Correlation, regression and clustering</li> <li>Design of experiments (full factorial designs, fractional factorial designs, central composite designs, mixture designs)</li> <li>Basics of multivariate data analysis (PCA, PLS)</li> <li>Introduction into statistical software: RStudio, Modde</li> <li>Application to real life problems (exercises)</li> </ul>	
Examination	<ul><li>a) Success in solving exercises (50%)</li><li>b) Written examination at the end of the module (50%)</li></ul>	
Literature	Kronthaler "Data Analysis with RStudio" (2021) Springer Nature Frost "Introduction to Statistics" (2020) Statistics By Jim Publish- ing Lawson "Design and analysis of experiments with R" (2015) CRC Press Box, Hunter, Hunter "Statistics for Experimenters" 2 <sup>nd</sup> ed. (2005) Wiley	

MIP-E01 (winter)	Regulatory Framework	Credit points: 4
Person-in-charge	Prof. Dr. Anne Seidlitz	
Lecturers	Prof. Dr. A. Seidlitz (HHU)	
Assignment	M. Sc. Industrial Pharmacy Elective course	
Components	Lecture: 1 SWS Seminar: 2 SWS Exercise: 1 SpS	
Work load	120 h, thereof 48,75 h presence and 71.25 h individual study	
Language	English	
Requirements		
Learning targets	Legal background of medicinal products for non-pharmacists Introduction of institutions dealing with medicinal products Basic drug regulations Basics of current Good Manufacturing Practice (cGMP) Regulatory documents	
Contents	International drug laws (focus on Europe and USA) Organisation of competent authorities (EMA, BfArM, PEI, MHRA, EDQM, FDA, WHO etc.) Basic regulations and requirements Pharmacopoeias: Ph.Eur., DAB, BP, USP cGMP regulations Validation, Qualification, Justification	
Examination	Written examination at the end of the semester (100%)	
Literature	ICH, EMA and FDA guidelines (available by internet) Harrison "Pharmaceutical Regulatory Affairs: An Introduction for Life Scientists", 1 <sup>st</sup> ed. (2016), Harrison Scientific / Kindle Eckstein "Arzneimittel - Entwicklung und Zulassung: Für Studium und Praxis", 1 <sup>st</sup> ed. (2016), Deutscher Apotheker Verlag	

MIP-E02 (winter)	Process and Plant Design	Credit points: 4
Person-in-charge	JProf. Dr. Michael Hacker (HHU)	
Lecturers	JProf. Dr. M. Hacker (HHU)	
	various lecturers from industry	
Assignment	M.Sc. Industrial Pharmacy	
-	Elective course	
Components	Lecture: SWS	
	Seminar: 1 SWS	
	Exercise: 2 SpS	
Work load	120 h, thereof 41.25 h presence and 78.75 h individual study	
Language	English	
Requirements	Successfull completed module MIP-C02 (10 CP) for participation in the course MIP-E02 and examination MIP-E02.	
Learning targets	Overview of relevant aspects in plant design	
•••	Basic knowledge of concepts in process and plant design	
	Hands on experience to perform a plant design	
Contents	Process flowsheet modeling	
	GMP compliant plant design	
	Conceptual plant layout	
	<ul> <li>Equipment selection, specification and design</li> </ul>	
	Zoning concepts	
	Cleaning concepts	
	Water, steam, gases	
	HVAC installations	
	Waste management	
	Clean room concepts	
	Qualification	
	Automation	
	Logistics	
	Energy efficiency	
	Group work in exercises on case studies: concept of a production	
	plant or development facility for defined products	
Examination	a) Weekly group reports in exercises (50%)	
	b) Written examination at the end of the module (50%)	
Literature	Qiu, Chen, Zhang, Yu, Mantri "Developing solid oral dosage	
	forms" 2 <sup>nd</sup> ed. (2017), Academic Press	
	Behme "Manufacturing of Pharmaceutical Proteins" (2009), Wiley	
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MIP-E03 (summer)	Medical Devices	Credit points: 2
Person-in-charge	JProf Dr. Michael Hacker	
Person-in-charge		
Lecturers	Prof. Dr. J. Breitkreutz, JProf Dr. M. Hacker (both HHU)	
Assignment	M.Sc. Industrial Pharmacy Elective course	
Components	Lecture: 1 SWS Seminar: 1 SWS Exercise: SpS	
Work load	60 h, thereof 22.5 h presence and 37.5 h individual study	
Language	English	
Requirements		
Learning targets	Fundamental and applied knowledge on medical devices (Definitions, types, development) Legal background of medical devices How to develop medical devices How to bring medical devices to the market	
Contents	Legal background (focus on Europe) Definition of medical devices (vs. drug, food additive etc.) Drug-Device Combinations EMA (Combination Products FDA) Distinguishing medical devices vs. medicinal products, food addi- tives etc. Development of medical devices vs. medicinal products Examples of medical devices for - parenteral delivery - insulin delivery - skin and wound healing - nasal delivery - pulmonal delivery - electronic drug delivery	
Examination	Written examination at the end of the course (no quantitative assessment; passed or non-passed)	
Literature	Amato " Regulatory Affairs for Biomaterials and Medical Devices", 1 <sup>st</sup> ed. (2014), Woodham Publishers	

MIP-E04 (summer)	Stability Testing	Credit points: 8
Person-in-charge	Prof. Dr. Jörg Breitkreutz	
Lecturers	Prof. Dr. J. Breitkreutz, Dr. B. Fischer, Dr. S. Braun, Dr. T. Knaab (all HHU)	
Assignment	M.Sc. Industrial Pharmacy Elective course	
Components	Lecture: 0 SWS Seminar: 2 SWS Exercise: 5 SpS	
Work load	240 h, thereof 97.5 h presence and 142.5 h individual study	
Language	English	
Requirements		
Learning targets	Identifying reasons for drug substance and drug product instability How to evaluate drug stability How to set up an efficient stability program Regulatory dossier content of stability aspects	
Contents	Regulatory background for stability testing (ICH, EMA, FDA) Long-term, short-term, in-use stability testing Experimental investigations - Forced (accelerated) stability testing - Forced degradation testing - Planning of stability testing - Reporting of stability results Data reporting and transfer into official documents	
Examination	<ul> <li>a) Written and oral presentation of semester task (stability study) (50%)</li> <li>b) Written examination at end of semester (50%)</li> </ul>	
Literature	ICH, EMA and FDA guidelines (available via internet) Bajaj, Singh, "Methods for Stability Testing of Pharmaceuticals", 1 <sup>st</sup> ed. (2018), Humana Press	

MIP-E05 (summer)	Design and Supply of Clinical Studies	Credit points: 2
Person-in-charge	Prof. Dr. Jörg Breitkreutz	
Lecturers	Prof. Dr. J. Breitkreutz (HHU) Dr. V. Klingmann (University Childrens' Hospital Duesseldorf) Dr. T. Lauterbach (formerly UCB) Dr. J. Abrantes (Roche)	
Assignment	M.Sc. Industrial Pharmacy Elective course	
Components	Lecture: SWS Seminar: 2 SWS Exercise: SpS	
Work load	60 h, thereof 22.5 h presence and 37.5 h individual study	
Language	English	
Requirements		
Learning targets	Basic knowledge on regulations on clinical studies How to plan and design a clinical study Required regulatory documents Requirements for market authorization application	
Contents	First-in-human, bioavailability/bioequivalence studies, phase II/III studies, post-marketing studies pharmacovigilance Setup and planning of clinical studies Required documents Responsibilities and Liability Monitoring Good Clinical Practice / Good Clinical Laboratory Practice Producing clinical batches Clinical trial supply Reporting and storage of personal data and clinical results Dossier content Paediatric Investigation Plan (PIP) Investigational Medicinal Product Dossier (IMPD) Investigator Brochure (IB)	
Examination	Written examination at the end of the semester (no quantitative assessment; passed or non-passed)	
Literature	ICH, EMA and FDA guidelines (available by internet)	

MIP-E06 (winter)	Project Management	Credit points: 4
Person-in-charge	Prof. Dr. Jörg Breitkreutz	
Lecturers	Prof. Dr. J. Breitkreutz, Dr. T. Knaab (both HHU) Dr. M. Elek (Takeda), Dr. J. Peters (Evonik)	
Assignment	M.Sc. Industrial Pharmacy Elective course	
Components	Lecture: SWS Seminar: 1 SWS Exercise: 2 SpS	
Work load	120 h, thereof 41.25 h presence and 78.75 h individual study	
Language	English	
Requirements		
Learning targets	Efficient work organization in pharmaceutical industry Project planning Project management and maintenance Reporting of project results	
Contents	Departments and responsibilities in pharmaceutical industry Basics of project management Tools for project management - Project structure plan (PSP) - Critical path analysis / network analysis - Trend analysis, milestone structures - Lean project management - Fishbone (Ishikawa) and Wishbone diagrams - others Examples from practice Reporting	
Examination	<ul><li>a) Exercises (50 %)</li><li>b) Written examination (50 %)</li></ul>	
Literature	Braun, Grundy "Project management for the pharmaceutical in- dustry"2 <sup>nd</sup> ed. (2011), Gower	

MIP-E07	Intellectual Properties	Credit
(winter)		points: 2
Person-in-charge	Prof. Dr. Jörg Breitkreutz	
Lecturers	Prof. Dr. J. Breitkreutz (HHU) Dr. D. Bröcher (Gille Hrabal Patent Attorneys)	
Assignment	M.Sc. Industrial Pharmacy Elective course	
Components	Lecture: SWS Seminar: 2 SWS Exercise: SpS	
Work load	60 h, thereof 22.5 h presence and 37.5 h individual study	
Language	English	
Requirements		
Learning targets	How to search patent data How to read a patent How to write a patent How to develop a patent strategy	
Contents	IP strategies International patent regulations Patent structure and content Patent language Alternatives to protection by patents Example for pharmaceutical patents and strategies - Patents for blockbusters - Patents for rare diseases - Life-cycle management by patent filing - Patent leaks - Patent defeats and referrals	
Examination	Written examination at the end of the course (no quantitative assessment; passed or non-passed)	
Literature	Skriptum Aerts "Pharmaceutical Patents", 1 <sup>st</sup> ed. (2013), Nova Science	

MIP-E08	International Pharma Business	Credit
(winter)		points: 2
Person-in-charge	Prof. Dr. Jörg Breitkreutz	
Lecturers	Prof. Dr. J. Breitkreutz (HHU) Dr. A. Rummelt (InterPharmaLink) M. Inoue (Meiji Univ., Tokyo), Y. Miyazaki (Ono Pharmaceuticals) Dr. K. Bartscher (NextPharma), X. Jiang (CosSciMed Bejing)	
Assignment	M.Sc. Industrial Pharmacy Elective course	
Components	Lecture: SWS Seminar: 2 SWS Exercise: SpS	
Work load	60 h, thereof 22.5 h presence and 37.5 h individual study	
Language	English	
Requirements		
Learning targets	Organisation of Pharmaceutical Industry Strategic Planning Basic knowledge of international business skills Cultural differences / Intercultural training Human Resources / Job applications for industry	
Contents	Business models for pharma industry Strategic planning and business optimization Life-cyle management Basic accounting rules Efficient reporting Outsourcing in pharmaceutical industry: view from MA holders and contract manufacturers International Business Skills Cultural Differences / Intercultural Training Human Resources / Job Applications in Industry Pharma 4.0 Examples of various company models	
Examination	Written examination at the end of the course (no quantitative assessment; passed or non-passed)	
Literature	Skriptum	

MIP-E09	Continuous Manufacturing	Credit
(winter)		points: 2
Person-in-charge	Prof. Dr. Peter Kleinebudde	
Lecturer	Dr. M. Krumme (Novartis)	
Assignment	M.Sc. Industrial Pharmacy Elective course	
Components	Lecture: SWS Seminar: 2 SWS Exercise: SpS	
Work load	60 h, thereof 22.5 h presence and 37.5 h individual study	
Language	English	
Requirements	Should be booked together with MIP-O06 Pharmaceutical Engineering	
Learning targets	<ul> <li>Understanding of several exemplary CM unit operations</li> <li>Meaningful characterization techniques</li> <li>Critical understanding and interpretation of quality relevant process management aspects</li> <li>Process knowledge extraction in multidimensional noisy data scenarios</li> <li>Similarities/differences between batch and CM processes</li> </ul>	
Contents	<ul> <li>Overview over continuous chemical unit operations (reactors, workup, crystallization, washing, DS drying)</li> <li>coupling techniques and discussion thereof</li> <li>E2E continuous manufacturing</li> <li>alternative (non-OSD) CM technologies</li> <li>material diversion strategies</li> <li>PAT techniques in the field of CM</li> <li>advanced process management with special emphasis on continuous pharmaceutical processes</li> <li>understanding of process characterization aspects and techniques to manage portfolios of processes in industrial settings</li> <li>system dynamics of CM process trains and its detection</li> <li>regulatory expectations (ICH Q13) and ways to address them</li> <li>Quality management in CM processes (discretized vs continuous processes)</li> </ul>	
Literature	(no quantitative assessment; passed or non-passed) Hickey, Ganderton "Pharmaceutical Process Engineering" 2 <sup>nd</sup> ed. (2010), Informa am Ende (Ed.) "Chemical Engineering in the Pharmaceutical Industry: R&D to Manufacturing" (2011,) Wiley Kleinebudde, Khinast, Rantanen "Continuous Manufacturing of Pharmaceuticals" 1 <sup>st</sup> ed. (2017), Wiley Singh, Juan: "Process Systems Engineering for Pharmaceutical Manufacturing" (2018), Elsevier	